For your information

In the current version of the Quality Regulations, there are inaccuracies regarding two-coat systems.

As it is currently presented, there are two-coat systems with primer - thus topcoat + topcoat + primer. This combination was adopted at the last General Assembly, but it was not the intention to establish three-coat systems in the Quality Regulations.

The tables listed under two-coat systems are to be understood as valid for systems consisting of primer + topcoat.

The tables listed under two-coat systems with primer are to be considered obsolete with immediate effect and will be officially deleted at the next General Assembly.

Correspondingly, the corrosion tests will be carried out as follows:

Single-layer system = topcoat

Double-layer system = primer + top coat

Corrosion tests steel:

Standard

Single-layer system: dmax 3mm 480h Double-layer system: dmax 1mm 480h

Double-layer system with Primer: dmax 3mm 1440h

Master

Single-layer system: dmax 3mm 480h Double-layer system: dmax 1mm 720h

Double-layer system with Primer: dmax 3mm 1440h

Premium

Single-layer system: dmax 1mm 480h Double-layer system: dmax 3mm 1440h

Double-layer system with Primer: dmax 3mm 1440h

Corrosion tests galvanised steel:

Standard

Single-layer system: dmax 8mm 480h Double-layer system: dmax 8mm 480h

Double-layer system with Primer: dmax 8mm 1440h

Master

Single-layer system: dmax 5mm 480h Double-layer system: dmax 8mm 720h

Double-layer system with Primer: Primer dmax 8mm 1440h

Premium

Single-layer system: dmax 3mm 480h Double-layer system: dmax 8mm 1440h

Double-layer system with Primer: dmax 8mm 1440h